

# 2020 RECREATION SURFACES CATALOG



**WoodCarpet**<sup>®</sup>  
ENGINEERED WOOD FIBER

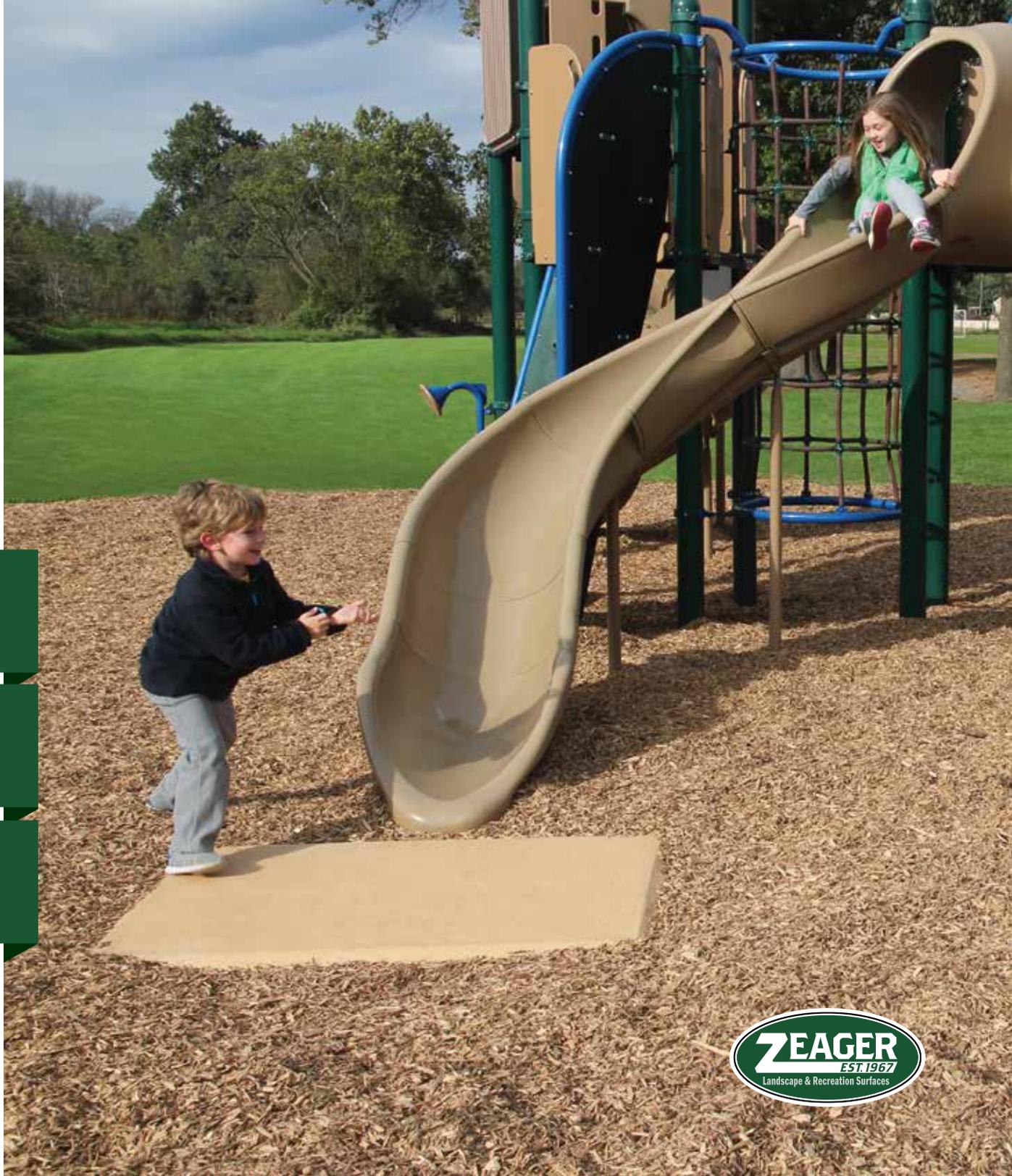


**RecBase**<sup>®</sup>  
UNITARY SURFACES



**TuffMat**<sup>®</sup>  
RESILIENT WEAR MATS

**BETTER.  
NATURALLY.**



# CONTENTS

- 03 ZEAGER story
- 04 Testing & Certification
- 06 **WoodCarpet®**
  - WoodCarpet® Bonded..... 8
- 10 **RecBase®**
  - Synthetic Grass › Nylon ..... 10
  - Synthetic Grass › Polyethylene..... 12
  - Indoor Carpet ..... 14
- 16 **TuffMat®**
  - Zero-Fill™ Mats ..... 16
  - Surface Mats ..... 18
  - Access Ramps..... 19



**ZEAGER developed the original Engineered Wood Fiber (EWF) product and was the first to produce it for recreation surfacing applications throughout North & Central America.**

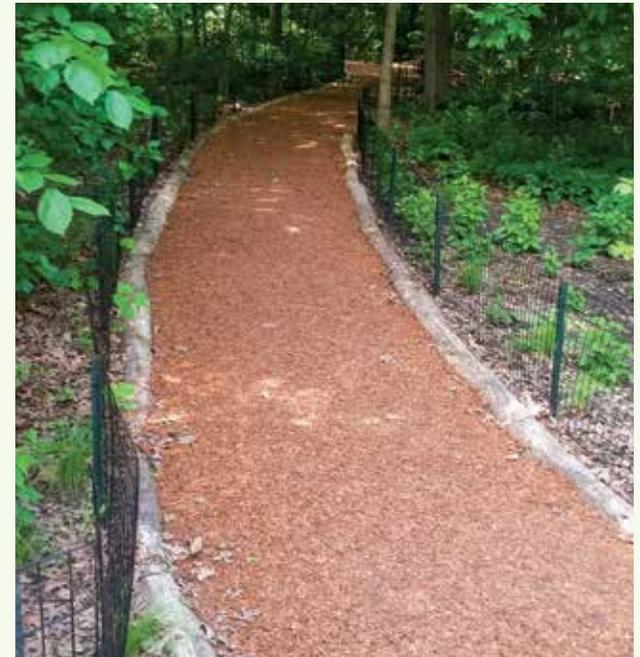
### For Playgrounds & Play Areas

EWF is clean and fresh processed wood ground to a fibrous consistency and randomly-sized. It is not chemically treated and is entirely natural. When it is spread and compacted, it forms a knitted layer that is firm and stable. It maintains its cushiony properties for the life of the playground, provided the depth is maintained by occasional top-offs. EWF is pervious and does not decompose as quickly as mulch.



### For Trails, Pathways & Gathering Areas

Bonded EWF is the same processed material that is then mixed with specially-formulated binders on site, poured and tamped into place. It has become a highly desirable trail surface for parks, natural areas, historic sites and campgrounds because of its appearance and ease of mobility for wheelchairs and walkers who benefit from a solid surface under foot. Bonded EWF is replacing asphalt in many places because it encourages more people to explore nature.



# The ZEAGER story is written in engineered wood fiber.

**Innovation leads the way »** The ZEAGER story is one of firsts. We developed the original EWF product and were first to manufacture EWF for surfacing applications. We also pioneered accessibility standards that are now common in the industry and helped to establish certification benchmarks for the International Play Equipment Manufacturers Association (IPEMA). We also worked with the USDA Forest Products Research Lab to develop “stabilized” EWF to further improve accessibility to play and recreational areas.

**Customer commitment runs in the family »** Our story is rooted in family. ZEAGER is a third-generation, family-owned and -operated business with zero outside equity ownership. We’re influenced only by the needs of you, our customers, and driven daily to exceed your expectations for superior products and service. Today, four ZEAGER family members manage the company that Paul Zeager started in a sawmill in southcentral Pennsylvania.



**Experience makes all the difference »** At ZEAGER, our story is also about growing and harvesting timber, as well as processing, coloring, storing, installing, inspecting and testing it. Sourcing and controlling our own wood means that we can identify and resolve potential issues early, deliver a higher-quality, more consistent product, and reliably satisfy our customers throughout the country.

**Keeping it local »** Over the years, we’ve built long-lasting relationships with producers across the country and watched with pride as production of ZEAGER products became a major part of their operations. This is a key chapter in our story. Through this large, North American network we’ve been able to keep production “local,” rapidly responding to customer needs and creating good jobs.

# ZEAGER TESTING



## Helping you manage risk & maintain compliance.

ZEAGER technicians are trained and insured to perform testing — of engineered wood fiber, rubber, turf — per ASTM standard test methods. We provide the necessary documentation of results that you can use to validate your surface’s safety, and/or we identify problem areas that are potential hazards that should be addressed.

Many testing bodies review surfacing materials in a lab, where the controlled environment doesn’t accurately represent — and therefore can’t be a factor in — conditions like weather, lack of drainage or installation problems. As an example, UV light and rain can dramatically affect the surface material.

## ZEAGER testing goes far beyond ASTM standards in two essential ways:

- 1 | We come to your playground with our test equipment and perform testing in real conditions.
- 2 | We test the surfacing system as a whole and factor the performance of not only the surface’s impact attenuation and accessibility characteristics, but also how well the system drains for maintaining a resilient surface in all temperatures, the performance and integrity of other surface accessories like wear mats in high-use areas (if they exist) and if these accessories are installed properly for safety and accessibility performance.



### IMPACT ATTENUATION

- Using ASTM-recognized testing equipment
- Testing can be performed in any season
- Testing performed at your sites
- Confidential written results

### SURFACE ACCESSIBILITY

- Firmness and stability
- Slope, cross-slope and changes in level
- Accessible routes and maneuvering spaces
- Testing performed at your sites

**We do a full range of testing to ensure our surfaces are above what's considered safe & acceptable.**



**1** We submit to IPEMA for conducting its lab testing for ASTM F1292 and F2075.

**2** ZEAGER goes beyond IPEMA's focus on lab-tested fall protection by testing in the field for accessibility and to more stringent standards.

Some products don't even use the IPEMA certification program. ZEAGER does! We back many of our systems with the trust of IPEMA's certification for ASTM F1292 and F2075 compliance. And then our additional testing provides the "above & beyond" assurances that your play surface is high-performing and comes with value-added benefits like follow-up testing, installation support for optimal performance, and surface-maintenance guidance for long-life and warranty compliance.

**We're committed to a certification program that far exceeds any other third-party standard.**



# ZEAGER CERTIFIED

## More Comprehensive Certification for Greater Results



Meets ASTM F1292 impact test criteria: 200 Gmax / 1000HIC	✓	✓
Meets ASTM F2075 engineered wood fiber criteria for sieve, tramp & hazardous metals	✓	✓
Meets ASTM F1951 lab test for firmness & stability	✓	
Impact test results at least 20% better than criteria limits per ASTM F1292	✓	
Field tested per ASTM F1292 at 120°F, 70°F & 25°F temperatures	✓	
Field tested for firmness & stability	✓	
Manufacturer-provided installation & maintenance guide booklet	✓	
Backed by over 10 million dollars in liability insurance.	✓	
Discount on impact testing of your surface after installation	✓	
Performance improving, maintenance reducing services & products.	✓	

# WoodCarpet®

ENGINEERED WOOD FIBER



**100% NATURAL.  
PERVIOUS. SAFE.  
AFFORDABLE.**



**SYSTEM  
DISCOUNTS  
AVAILABLE!**

► WoodCarpet®

## The most cost-efficient safety surface for playgrounds.

ZEAGER WoodCarpet is made from fresh-grade wood and contains no waste wood such as pallets that could contain nails, spilled chemicals, paint or wood preservatives. It's processed to high-quality requirements using rigid production standards. WoodCarpet is naturally pervious and its installation specification ensures that critical fall protection exceeds safety standards. It provides ADA compliance for access and blends in with nature *because it is nature*.

- Excellent traction & grip characteristics
- Deep shock absorption for safer play
- Fast drainage to avoid water pooling
- Environmentally-safe, non-toxic

### ZEAGER WoodCarpet® » Engineered Wood Fiber

- Material:** 100% fresh-grade wood fiber composition (no chemical treatments or additives)
- Source:** Extracted, processed & manufactured within installation's region
- Impact Rating:** IPEMA certified for 12' (with 12" EWF)
- Accessibility:** ADA compliant (with proper installation & maintenance)
- Sub-Base:** Soil or sand
- Maintenance:** Raking & occasional topping off
- Warranty:** Meets ASTM F1292 for 15 years (must be installed & maintained per ZEAGER specification)



To verify product certification, visit [www.ipema.org](http://www.ipema.org)



Include **ZEAGER Resilient/Drainage Pad** panels under WoodCarpet for excellent vertical and horizontal drainage, critical fall protection and increased surfacing longevity. They also eliminate the need for — and expense of — drainage gravel and the excavation required for drainage gravel.



To verify product certification, visit [www.ipema.org](http://www.ipema.org)



## ZEAGER WoodCarpet® » Resilient/Drainage Pad

- Material:** Closed-cell polyethylene foam (contains 65% recycled content) & geotextile fabric liner
- Impact Rating:** IPEMA certified for 12' with 10" EWF over pad
- Sub-Base:** Soil, sand or asphalt (asphalt requires 12" of WoodCarpet and WoodCarpet Resilient/Drainage Pad)
- Maintenance:** Raking & occasional topping off of the WoodCarpet
- Warranty:** WoodCarpet with pad meets ASTM F1292 for 20 years (must be installed & maintained per ZEAGER specification)



► See pages 16–19 for including TuffMat® Resilient Wear Mats for your playground.

# WoodCarpet®

ENGINEERED WOOD FIBER



**PERVIOUS. ACCESSIBLE.  
NATURAL LOOKING.  
LOW MAINTENANCE.**



**FIRM & STABLE  
SURFACE**

## ► WoodCarpet® Bonded

# Nature's best pervious pathway & gathering place surface that's easy to walk on and maneuver mobility devices.

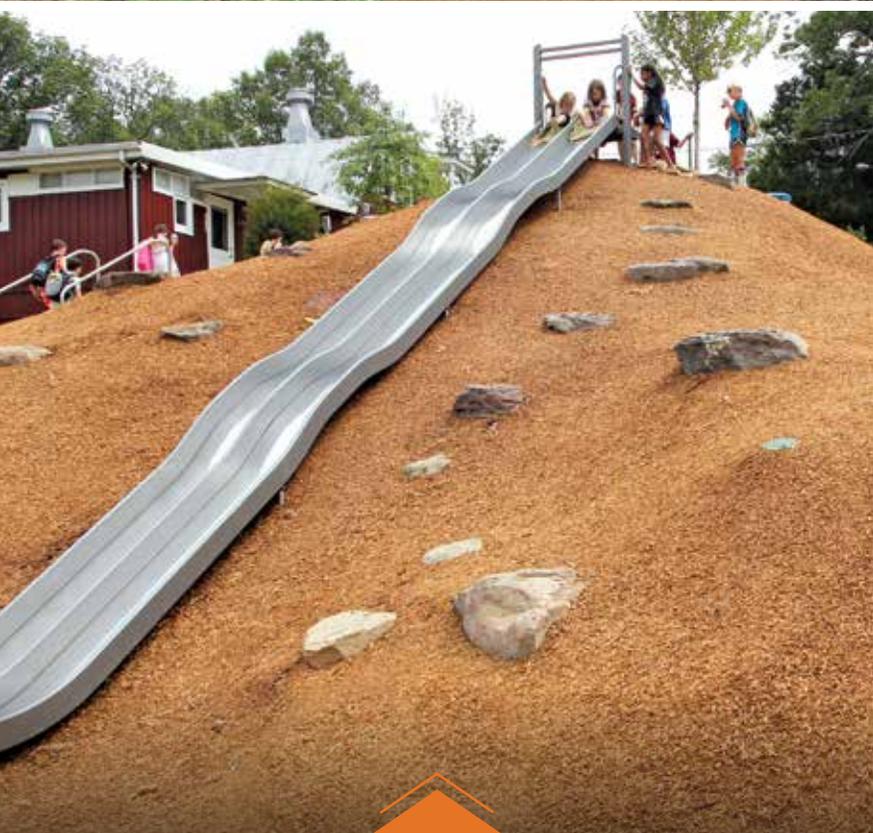
Get rid of uneven and eroding trails, paths and gathering areas that turn into muddy messes during rain. And get people off asphalt or concrete surfaces when they're supposed to be among nature. ZEAGER WoodCarpet Bonded is a cost-efficient and eco-friendly solution for providing accessible opportunities to enjoy parks and natural settings. The engineered wood fibers are bonded together to form a firm and stable surface that can be spread to form any configuration.

## ZEAGER WoodCarpet® » Bonded Engineered Wood Fiber

- Material:** Combination of 100% fresh-grade wood fiber & specially formulated binder
- Source:** (EWF) extracted, processed & manufactured within installation's region
- Accessibility:** ADA compliant
- Sub-Base:** Gravel
- Installation:** ZEAGER-Certified installer required
- Maintenance:** ZEAGER clear coat to extend life
- Warranty:** 1-year manufacturer warranty (must be installed & maintained per ZEAGER specification)



To verify product certification, visit [www.ipema.org](http://www.ipema.org)



Just a few of the many ways you can utilize **WoodCarpet® Bonded.**

- Walkways
- Nature trails
- Slopes
- Patios/gathering areas
- Outdoor theaters
- Golf cart paths
- Picnic areas
- Playground access

# RecBase®

UNITARY SURFACES



## ► RecBase® Synthetic Grass » Nylon

### A natural-looking, safe & super durable play surface with no messy infill.

ZEAGER RecBase Synthetic Grass is available in two pile heights — rolled out over RecBase Resilient/Drainage Pad for critical fall protection. Both have excellent wearability, abrasion resistance and resilience. The special thatch-fiber root zone in our high-pile systems holds fibers upright and in place under heavy use, eliminating the need for messy infill. The pervious system can be used outdoors or indoors. Cleanup is a snap with a vacuum cleaner, leaf blower or water hose.

**NO MESSY INFILL.  
LOW MAINTENANCE.  
SUPERIOR DURABILITY.**

#### High-Pile Nylon System



Nylon Fibers

Nylon Thatch

Resilient/  
Drainage Pad

### ZEAGER RecBase® Synthetic Grass » High-Pile Nylon

**Material:** (Grass) Nylon fibers with polyurethane backing;  
(Pad) 100% thermally-fused, closed-cell polyethylene foam & geotextile fabric liner

**Size:** (Grass) 1-1/4" pile height by 15' width and custom length  
(Pad) 1", 2" & 3" thicknesses by 48"x 72"

**Impact Rating:** IPEMA certified for 8' (3" pad)

**Accessibility:** ADA compliant

**Sub-Base:** Gravel (3" required for IPEMA rating)

**Installation:** ZEAGER-Certified installer required

**Warranty:** Meets ASTM F1292 for 5 years,  
10-year product warranty



To verify product certification,  
visit [www.ipema.org](http://www.ipema.org)



## Low-Pile Nylon System



Nylon Fibers

Resilient/  
Drainage Pad

## ZEAGER RecBase® Synthetic Grass » Low-Pile Nylon

**Material:** (Grass) Nylon fibers with polyurethane backing;  
(Pad) 100% thermally-fused, closed-cell polyethylene foam & geotextile fabric liner

**Size:** (Grass) 3/4" pile height by 15' width and custom length  
(Pad) 1", 2" & 3" thicknesses by 48" x 72"

**Impact Rating:** IPEMA certified for 6' (2" pad) & 4' (1" pad)

**Accessibility:** ADA compliant

**Sub-Base:** Gravel (3" required for IPEMA rating)

**Installation:** ZEAGER-Certified installer required

**Warranty:** Meets ASTM F1292 for 5 years,  
10-year product warranty



To verify product certification,  
visit [www.ipema.org](http://www.ipema.org)

# RecBase®

UNITARY SURFACES



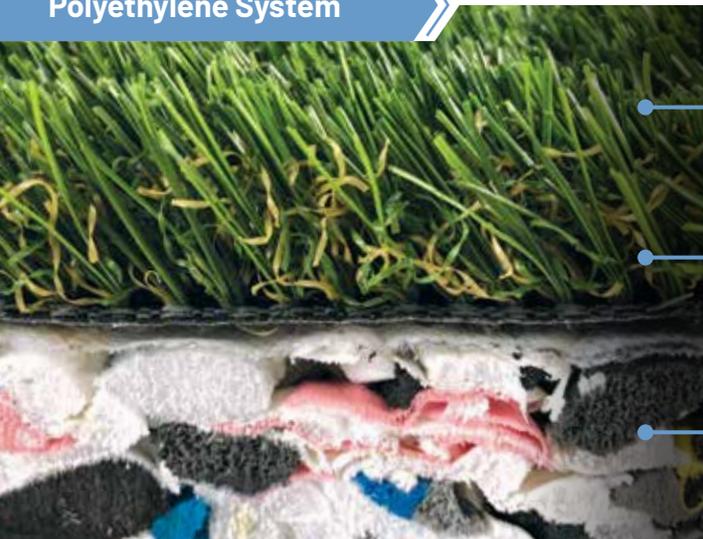
**NO MESSY INFILL.  
LOW MAINTENANCE.  
VERY SOFT.**

## ► RecBase® Synthetic Grass » Polyethylene

# A soft & safe synthetic turf surface for general purpose play – for kids & dogs.

ZEAGER RecBase Synthetic Grass now has two polyethylene choices: one with an adhered cushion foam, and one that is rolled over a resilient/drainage pad. Both systems feature upright fibers with a thatch root zone — eliminating the need for messy infill. Both systems have excellent wearability, abrasion resistance and resilience. Our newest synthetic grass system is engineered for general purpose play applications and dog parks!

### Polyethylene System



Polyethylene Fibers

Polyethylene Thatch

Resilient/ Drainage Pad

## ZEAGER RecBase® Synthetic Grass » General Purpose & Dog Park

- Material:** (Grass) Polyethylene fibers with a polyethylene thatch  
(Pad) 100% thermally-fused, closed-cell polyethylene foam & geotextile fabric liner
- Size:** (Grass) 1" pile height by 15' width and custom length  
(Pad) 1", 2" & 3" thicknesses by 48" x 72"
- Impact Rating:** IPEMA certified for 8' (3" pad)
- Accessibility:** ADA compliant
- Sub-Base:** Gravel (3" required for IPEMA rating)
- Installation:** ZEAGER-Certified installer required
- Warranty:** Meets ASTM F1292 for 5 years, 8-year product warranty



To verify product certification, visit [www.ipema.org](http://www.ipema.org)



**POLYETHYLENE COLOR OPTIONS:**



**DARK BLUE**



**BLACK**



**RED**



**WHITE**



**BLUE**



**GREEN**

**Polyethylene Colored System**



Polyethylene Grass

Nylon Thatch

Adhered Cushion

**ZEAGER RecBase® Synthetic Grass »**  
**Hard Surface Covering & Outdoor Play Areas**

- Material:** Polyethylene fibers with a nylon thatch adhered to a 5mm polyurethane cushion pad
- Size:** 1" pile height & 5mm cushion by 15' width and custom length
- Impact Rating:** IPEMA certified for 6' (2" pad)
- Accessibility:** ADA compliant
- Sub-Base:** Concrete or asphalt
- Installation:** ZEAGER-Certified installer required
- Warranty:** Meets ASTM F1292 for 5 years, 8-year product warranty



To verify product certification, visit [www.ipema.org](http://www.ipema.org)

# RecBase®

UNITARY SURFACES



**SAFE. DURABLE.  
COMFORTABLE.  
AFFORDABLE.**



Royal Blue carpet over  
.75" resilient pad.

## ► RecBase® Indoor Carpet

**Get the needed durability and safety  
with the comfort of a carpet surface.**

ZEAGER RecBase® Indoor Carpet is a very durable, low-maintenance and reasonably priced safety carpet for indoor play areas. When rolled out over RecBase Resilient Pad, it provides fall protection. It comes in a variety of colors, cleans easily and maintains its look for years under heavy use.

### EXCELLENT FOR:

- Schools
  - Day care centers
  - Recreational facilities
  - Medical offices
  - Retail stores
  - Fitness centers
- ✓ Hypoallergenic
  - ✓ Stain resistant
  - ✓ Easy to clean

## ZEAGER RecBase® Indoor Carpet

- Material:** 100% BCF Olefin cut pile
- Size:** 12' wide rolls
- Impact Rating:** 2' (.75" resilient pad over hard surface)
- Installation:** ZEAGER-Certified installer required
- Warranty:** Meets ASTM F1292 for 3 years; 3-year prorated warranty for carpet (must be installed & maintained per ZEAGER specification)





**AVAILABLE COLOR OPTIONS:**



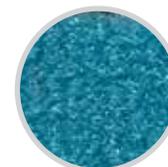
Royal Blue



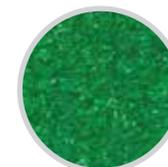
Purple



Red



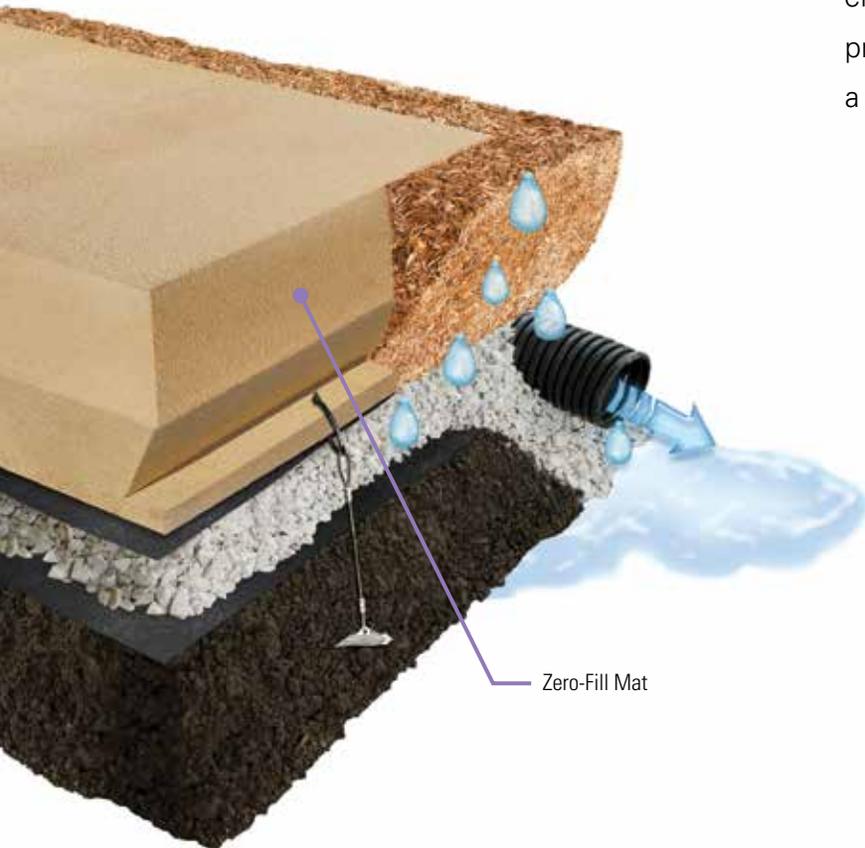
Light Blue



Green



**INSTALL IT,  
AND DON'T WORRY  
ABOUT IT AGAIN.**



► **TuffMat® Zero-Fill™ Mats**

**No more unsightly holes, messy puddles  
or costly maintenance headaches.**

Safety is paramount on any playground, especially under and around swing sets, spinners and sliding boards. That's where new ZEAGER Zero-Fill™ TuffMat® mats — solid, full-depth wear mats that require no fill under or above the mat — work their hardest. You simply place resilient Zero-Fill™ mats on the ground and spread our WoodCarpet® engineered wood fiber system around them. Zero-Fill™ mats provide enhanced impact absorption and require zero maintenance. And like all TuffMat® products, Zero-Fill™ mats keep the play area level by eliminating “kick out,” ensuring a no-trip play environment. Zero-Fill™ mats...there's nothing like them on the market.

**ZEAGER TuffMat® Resilient Wear » Zero-Fill™ Mats**

- Material:** Various types of heavy-duty foam
- Size:** 42" x 60" x 11" universal (surface area 30" x 48")  
60" x 102" x 11" swing bay (surface area 48" x 90")  
84" x 84" x 11" spinner or tire swing (surface area 72" x 72")
- Impact Rating:** IPEMA certified for 8'
- Accessibility:** ADA compliant
- Warranty:** 5-year warranty (must be installed & maintained per ZEAGER specification)

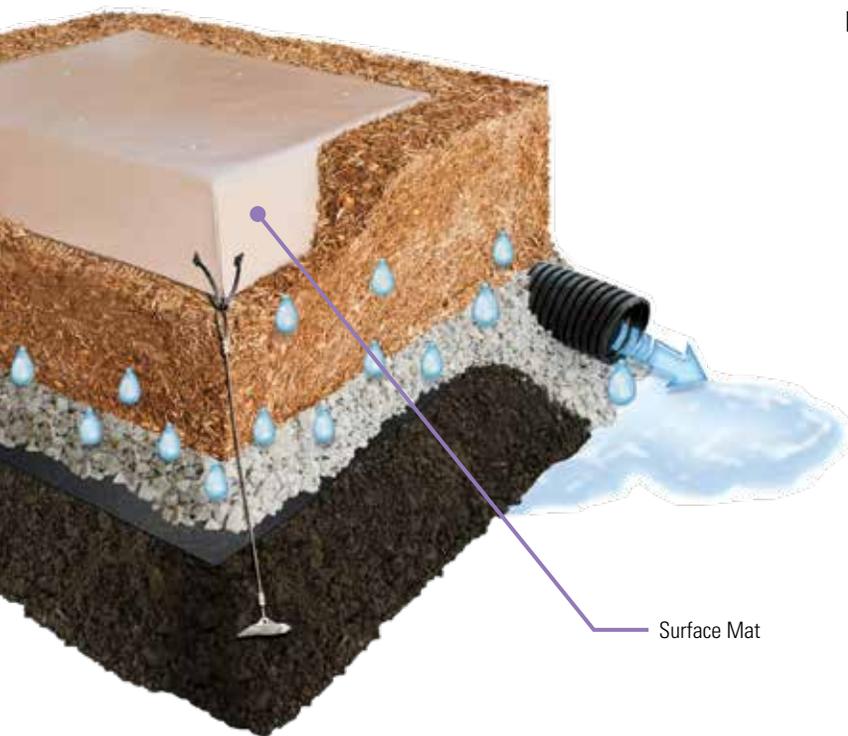


To verify product certification, visit [www.ipema.org](http://www.ipema.org)





**EASY TO INSTALL,  
TOUGH TO BEAT.**



► **TuffMat® Surface Mats**

**“No trip” fall protection that’s superior to loose-laid playground mats.**

Ideal for use under swings and at entrance/exit points to sliding boards, spinners and other high-traffic playground areas, ZEAGER TuffMat® Surface Mats provide superior accessibility and fall protection. Install TuffMat® mats on top of our WoodCarpet® engineered wood fiber surface to keep the area level and eliminate “kick out.” Their beveled edges, unique concave shape and fastening mechanism secure the mat in place—and retain our WoodCarpet® system underneath it—for safety and ADA compliance and ultra-low maintenance. TuffMat® mats also prevent holes and puddles from forming, further reducing maintenance.

**ZEAGER TuffMat® Resilient Wear » Surface Mats**

- Material:** Heavy-duty vinyl top over 1" recycled polyethylene foam base
- Impact Rating:** IPEMA certified for 12' (1" mat over 11" EWF)
- Accessibility:** ADA compliant
- Warranty:** 5-year warranty (must be installed & maintained per ZEAGER specification)
- Mat Size:**
  - 36" x 48" universal (swing or slide)
  - 72" x 72" tire swing & spinner
  - 72" x 88" swing bay
  - 144" x 144" merry-go-round
  - Custom mat sizes available



To verify product certification, visit [www.ipema.org](http://www.ipema.org)



Include **TuffMat™ Resilient Wear Access Ramps** for transitions from playground perimeter to play surface.

## ZEAGER TuffMat® Resilient Wear » Access Ramps

- Material:** Various types of heavy-duty foam
- Size:** 48" square piece with left and right 24" x 48" winged pieces
- Accessibility:** ADA compliant
- Warranty:** 3-year warranty (must be installed & maintained per ZEAGER specification)





# BETTER. NATURALLY.

Engineered for safety, accessibility, easy maintenance, durability & greater value.

## ZEAGER offers products for:

### ▶ RECREATION SURFACING



### ▶ EQUINE FOOTING & ANIMAL BEDDING



For more information, downloadable specs, installation & maintenance guides and more, visit [zeager.com](http://zeager.com)



**Ask us a question or get a free quote!**  
(800) 346-8524 • [info@zeager.com](mailto:info@zeager.com)



Purchase ZEAGER products through this buying program:

